

## Sharing Experiences

The Industry & Manufacturing Expert Committee of the Bangalore Chamber of Industry and Commerce (BCIC) under the Chairmanship of Mr. T. R. Parasuraman organized a one day visit to **Bosch Limited** and **Makino India** on **Thursday, 5th November, 2009**. 50 delegates representing various sectors from our Membership participated in the visit. .

The main objective of the visit to these plants is to update the participants on the use of latest techniques being adapted by these two companies to improve efficiency, production and competency.

### **Experience at Bosch**

At Bosch Limited, there was a presentation on its experiences on Six Sigma Projects. One of the projects was adjudged as the best project in the National Level Six Sigma competition during the year 2008. This project has given an annual savings of 2 million INR for Bosch.

At the Bosch Vocational Centre, the delegates had the opportunity to feel the state-of-the-art laboratories and workshops which cater to the modern day requirements and meet the international standard training methods. The participants were also enthralled that this Vocational Centre has the distinction of winning the "President's Trophy" for the "Best Establishment" on 37 occasions. A Technical Presentation was made by the Officials of Bosch to the delegates on movement of Bosch towards control of **Environment Health & Safety**. The topic covered was: System Design, Policy Drawn with focus on Sustainability, Responsibility and Continuous improvement. The main focus areas were on Conserving natural resources, minimizing impact on environment and ensuring work safety

### **Experience at Makino**

At Makino India Pvt Ltd, the delegates were briefed on the manufacturing methods related to precision tools and machinery and also on the process and concentration of personnel to produce high quality products. The participants had an exposure on the robust process and interacted with the highly motivated personnel who are extremely time conscious in delivering quality products in time to its customers. Presentation was made on the Kaizen movement and also the usage of precision tools to achieve the required quality. Kaizen movement was started about 3 years back at Makino and has been giving consistent results in fields of Quality, on time delivery, Cost and Safety.

Mr. T. R. Parasuraman, Chairman, Industry and Manufacturing Expert Committee, BCIC thanked and expressed his gratitude to Mr. N. Umesh, Vice President - Industrial Equipment Division, Bosch Limited and Mr. A. N. Chandramouli, CEO, Makino Machine Tool (I) for instantly agreeing to host the visit and also the Officials of the two companies for making excellent presentations and arrangements.

He also thanked all the participants for their eagerness and enthusiasm and assured that the Chamber will plan such visits in the future as well. .